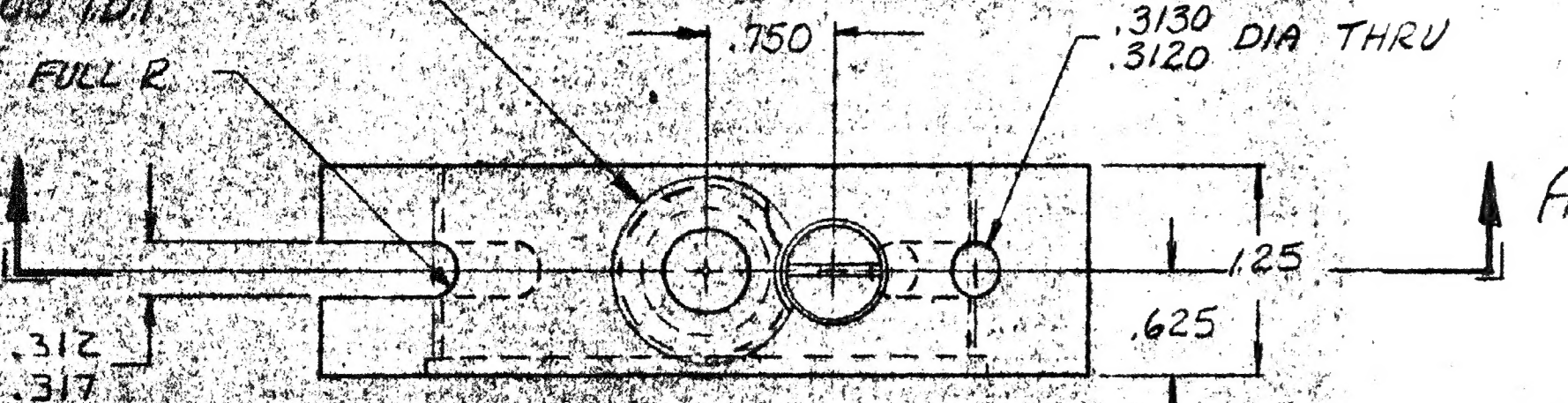


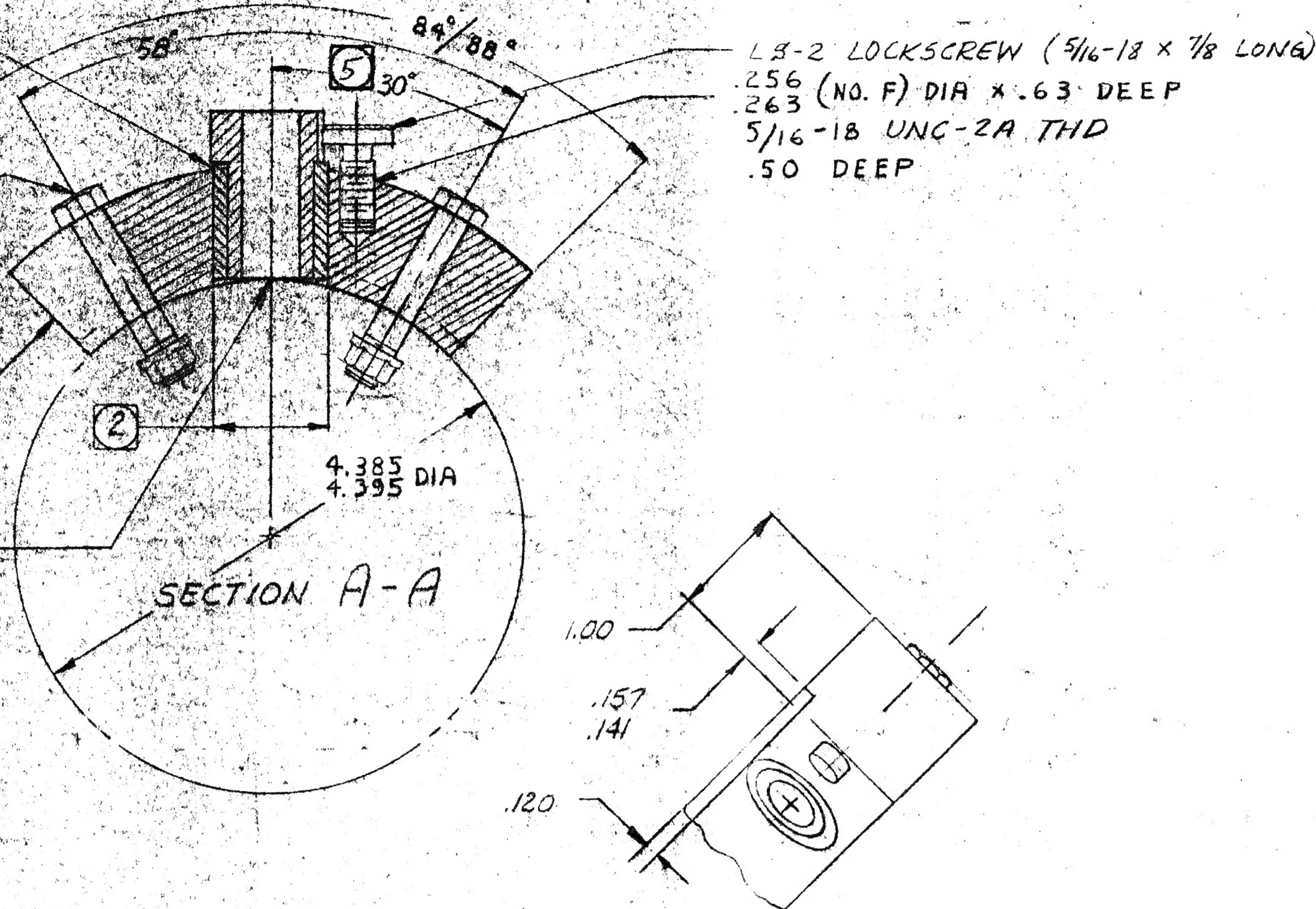
TYPE S DRILL BUSHING  
(.750 O.D. X .500 I.D.)



TYPE P DRILL BUSHING  
HEADLESS (1.0013 O.D.  
X .750 I.D.)

NAS464-5-20 BOLT  
2 REQD  
5/16-24 NUT 2 REQD

SUPPORT ③  
FLUSH CENTER OF  
INNER BUSHING WITH  
SUPPORT AS SHOWN



LS-2 LOCKSCREW (5/16-18 X 7/8 LONG)  
256 (NO. F) DIA X .63 DEEP  
5/16-18 UNC-2A THD  
.50 DEEP

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- ② OPTIONAL: .500 O.D. X .250 I.D. X 1.38 LONG HEADLESS PRESS FIT DRILL BUSHING, PRESSED INTO THE .750 O.D. X .500 I.D. FLANGED DRILL BUSHING MAY BE USED IN PLACE OF THE .500 O.D. X .250 I.D. FLANGED DRILL BUSHING.
7. BLACK OXIDE FINISH, OR PARCO LUBRITE PER HP4-7A -3 SUPPORT.
6. BREAK ALL EDGES .03 MIN.
- ③ ANGLE TOLERANCE  $\pm 0^\circ-30'$
- ④ ONE FLANGED BUSHING SHOWN. INSTALL OTHER BUSHING PER REWORK PROCEDURES.
- ⑤ MAY BE PURCHASED FROM VICTOR TOOL & SUPPLY CO., INGLEWOOD, CAL
- ⑥ MACHINE BORE TO 1.0013 DIA FOR BUSHING. ENLARGE LINE IN O.D. INCREMENTS ON DIA AS REQD FOR LINE TO LINE BUSHING FIT IN SUPPORT.
- BAG & TAG PARTS PER HP4-5. COAT ALL PARTS WITH PROTECTIVE OIL FILM PRIOR TO BAGGING.
- NOTES UNLESS OTHERWISE SPECIFIED

REVISIONS							
ZONE	LTR	DESCRIPTION				DATE	APPROVE
		1. MAY BE REWORKED	2. SCRAP	3. RECORD CHANGE	D S P		
		4. OK TO USE					
		RELEASED BY E.O. 126471					
D/7	A	1. REV. DIM. .312/.317 (WAS) .3130/.3120				T.C.R.	
D/6		2. DIM. 8" / 8 1/2" (WAS) 8"				3-20-74	
A/8		3. ADDED TO G/N 7 "PARKER LUBRIZOL PKNW4-7					
A/8		4. G/N 5 ± 0" - 30" (WAS) ± 0" - 30"					
L/M		5. ADDED ITEM # Q10; ADDED G/N 8					
		RELEASED BY E.O. 126497					